

# PENKITS UK

## ASSEMBLY INSTRUCTIONS For BOTTLE OPENERS

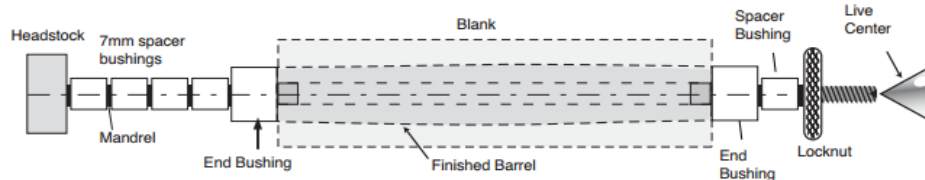


### Required Accessories

- 7mm Pen Mandrel
- 10mm drill bit
- 2 pc. bushings set
- 7mm barrel trimmer
- 2-part epoxy glue

### Preparing the Blank

- Cut a blank up to 25mm square to the length of the brass tube. Add 2mm for squaring off.
- Drill a 10mm hole through the blank.
- Spread glue over the tube, insert into the blank with a twisting motion to spread the glue evenly inside.
- When the glue dries, use a 10mm barrel trimmer to square the ends of the blank



### Turning The Blank

- Mount the bushings and blank onto the mandrel according to diagram B.
- Turn the wood down to your desired diameter.
- Finish the wood with water proof sealer.

### Assembly

Layout Finished parts according to diagram 'A'

- Press the coupler into one end of the turned barrel.
- Using a two-part adhesive, coat the thread and press into the other end of the turned barrel.
- Push the Bottle Opener into the other end of the tube and allow the adhesive to set, removing any surplus.

Diagram A

