# BULLET CLICK PEN ASSEMBLY INSTRUCTIONS
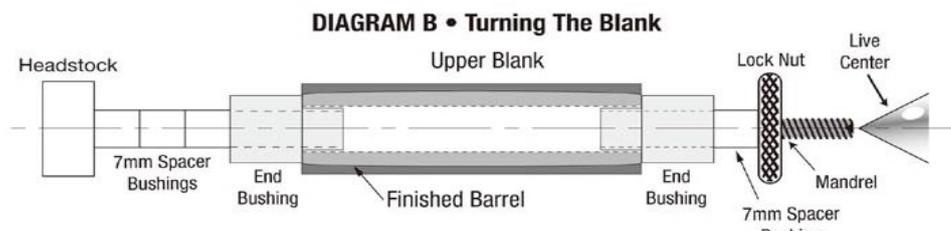
**REQUIRED ACCESSORIES**

•7mm,Pen Mandrel

•8mm Drill Bit

•2-piece Bushing Set

•Universal Barrel Trimmer system (Use 8mm Shaft)

•Glue (Thick CA or Epoxy)

**PREPARING THE BLANK**

•Cut 5/8"square blank to the size of the Upper Brass Tube.Add 1/16"to each end for squaring off.

•Drill an 8mm hole through the center of the blank.

•Apply glue to the tube and insert it into the blank with a twisting motion to spread the glue evenly. Center the tube within the blank and allow to dry.

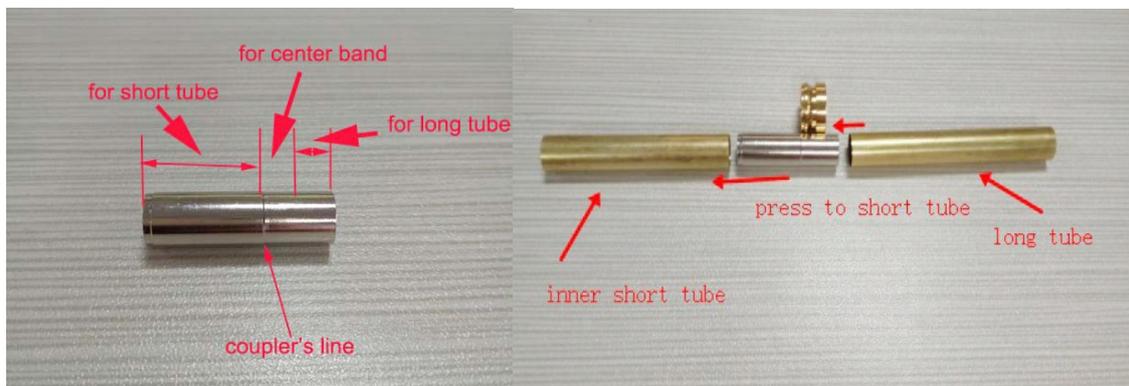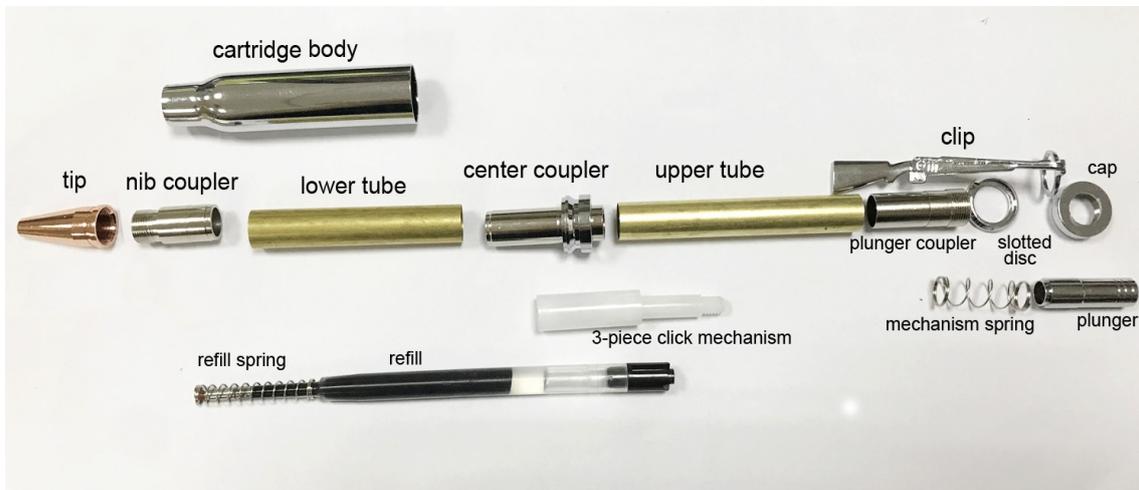•Use a barrel trimmer to square the ends of the blank to the brass tube



DIAGRAM B • Turning The Blank

**TURNING THE BLANK**

•Place spacer bushings on the mandrel. Place one end bushing on,followed by the pre-pared blank.

•Assemble the second end bushing. Follow with additional spacer bushings as needed.

•Thread the lock nut hand tight onto the mandrel. Do not overtighten, it could damage the mandrel.

•Bring tailstock snug to the mandrel and lock it into place. Tighten the lock nut for turning.

•Using sharp tools, turn the blank down and sand it to the to the size of the end bushings.

•Finish the blank with your choice of polish.

# BULLET CLICK PEN ASSEMBLY INSTRUCTIONS



cartridge body

tip — nib coupler — lower tube — center coupler — upper tube — clip — cap — plunger coupler — slotted disc — mechanism spring — plunger — 3-piece click mechanism — refill spring — refill



for center band
for short tube
for long tube
coupler's line

inner short tube
press to short tube
long tube

**ASSEMBLY**

Line up the pen parts according to DIAGRAM above.

• Press the plunger coupler into the barrel. Slide the clip with slotted disc onto the coupler. Screw the cap onto the coupler.

• Insert the 3-piece click mechanism, threaded end in first, into the opposite end of the upper barrel.

• Press the nib coupler to the lower barrel, press the center band into the opposite end of the lower barrel. Then put this assembly into the cartridge body.

• Press the cartridge assembly into the upper barrel.

• Insert the refill with spring, black end in first into the opening at the tip, screw the tip to the nib coupler.

• Drop the plunger spring into the opening at the clip end, follow with the plunger, screw in.

• The pen is ready to operate by clicking on the plunger to extract or retract the refill tip

Bushings