

PEN KITS ASSEMBLY INSTRUCTIONS For RAZOR HANDLES

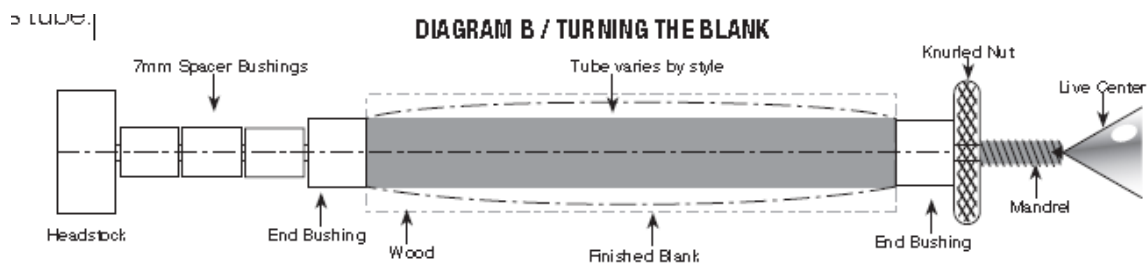


Required Accessories

- 7mm Pen Mandrel
- 7mm drill bit
- 2 pc. bushings set
- 7mm barrel trimmer
- 2-part epoxy glue or insta-cure (cyanoacrylate) glue

Preparing the Blank

- Cut a blank of 5/8" square to the length of the brass tube. Add 1/16" for squaring off.
- Drill a 7mm hole through the blank.
- Spread glue over the tube, insert into the blank with a twisting motion to spread the glue evenly inside.
- When the glue dries, use a 7mm barrel trimmer to square the ends of the blank. Take the wood flush with the brass tube.



Turning The Blank

- Mount the bushings and blank onto the mandrel according to diagram B.
- Turn and the wood down to the bushings.
- Finish the wood with water proof sealer .

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Assembly Layout Finished parts according to diagram 'A'

- Press the coupler into either end of the turned barrel.
- Press the lower cap into the opposite end of the barrel.
- Screw the razor holder into the coupler, tight.
- Affix the Mach 3 Razor Blade by advancing the black button forward

Diagram A

